



**Datatex Automation GmbH** is a subsidiary of the **Datatex AG group**. Datatex develops and distributes the worldwide leading software for the textile and apparel industries. Datatex Automation develops and implements **shop floor applications** for data collection and systems with special features for the cloth inspection.

In addition Datatex Automation develops and distributes special solutions for any kind of industrial shop floor applications.

## CATS - Computer Aided Textile Supervision

The CATS system is the inspection solution for many textile companies and all required functionality is standard. The software package is using a highly flexible tool allowing to design functions and screens as required for optimal man machine communication.

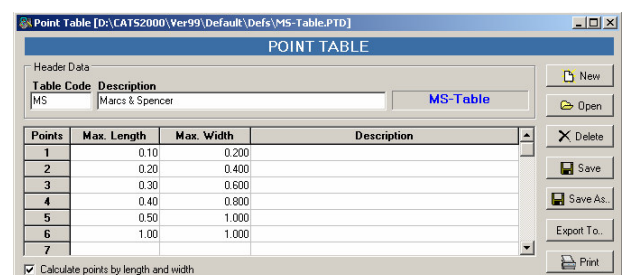
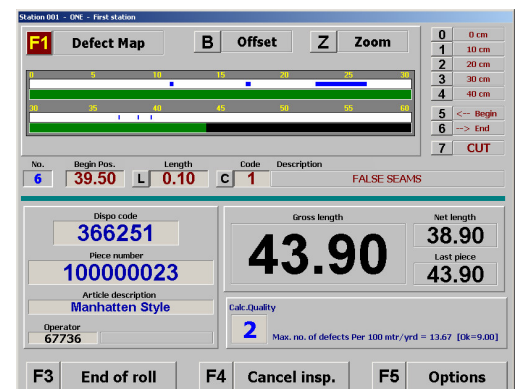
### Typical applications are . . .

- **Final inspection** with automatic classification
- Applicable for the **greige inspection**
- **Cut optimization** to increase the output of 1st quality and to reduce waste
- Control of **transport, packaging** and **palletizing** systems
- Integration of **laboratory stations** for shading control



### Final- and greige inspection. . .

- Classification is continuously calculated during the entire inspection process
- Free definable point and allowance systems
- Free definable label, ticket and report prints
- Waste cutting with waste code and length
- Simple handling of several pieces on the same roll
- Re-Inspection of a roll, runing the reversed fault map
- Simple handling of suspended rolls, with the possibility to split or add new pieces





## CATS

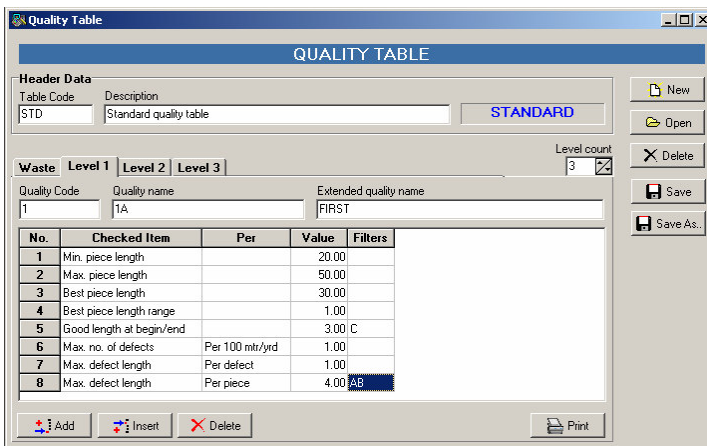
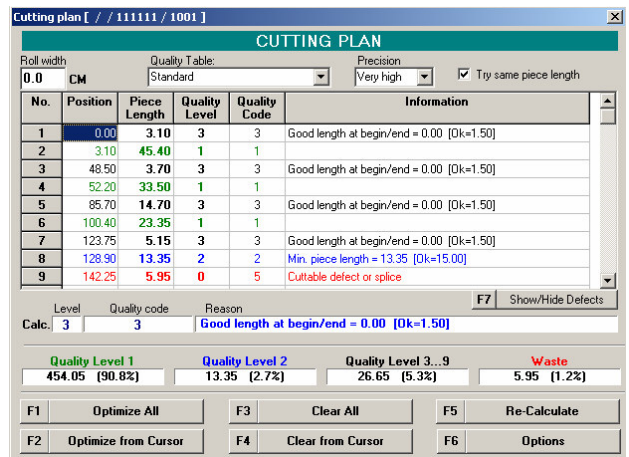
### CATS - Cut Optimization . . .



In case of a pre-inspection before final cutting, the **CATS System** is ready to run the cut optimization module.

The quality definition tables are used as a base to determine the optimal cut positions, in order to get the **maximum of 1st quality** and to avoid unnecessary waste.

The user at the cutting table is able to cut against the planned cut position. This might be needed, if a defect was corrected or new defect has to be added. In that case, the system calculates a new cutting plan, starting from the current position.

**CUTTING PLAN**

Roll width: 0.0 CM  
Quality Table: Standard Precision: Very high Try same piece length:

No.	Position	Piece Length	Quality Level	Quality Code	Information
1	0.00	3.10	3	3	Good length at begin/end = 0.00 [Ok=1.50]
2	3.10	45.40	1	1	
3	48.50	3.70	3	3	Good length at begin/end = 0.00 [Ok=1.50]
4	52.20	33.50	1	1	
5	85.70	14.70	3	3	Good length at begin/end = 0.00 [Ok=1.50]
6	100.40	23.35	1	1	
7	123.75	5.15	3	3	Good length at begin/end = 0.00 [Ok=1.50]
8	128.90	13.35	2	2	Min. piece length = 13.35 [Ok=15.00]
9	142.25	5.95	0	5	Cutable defect or splice

Level: 3 Quality code: 3 Reason: Good length at begin/end = 0.00 [Ok=1.50]

Quality Level 1	Quality Level 2	Quality Level 3...9	Waste
454.05 (90.8%)	13.35 (2.7%)	26.65 (5.3%)	5.95 (1.2%)

F1 Optimize All F3 Clear All F5 Re-Calculate  
F2 Optimize from Cursor F4 Clear from Cursor F6 Options

### The potential for the company. . .

Depending from the amount of production a minimum increase of 1st quality may cover the cost for **CATS** Investment within a very short period of time.



### Example calculation - Cut optimization by CATS

Total amount of 1st Quality (p.a.)	× Increase by cut optimization	× Price per Meter	= Profit per year
2.000.000 m	1,5 %	5,00 €	150.000,- €
5.000.000 m	1,0 %	4,00 €	200.000,- €

### CATS provides Interfaces to . . .

#### CATS supports. . .



Work Stations

Handheld



Scales

